

## Alvimopan Formulation

Version 6.0      Revision Date: 2023/09/30      SDS Number: 643697-00019      Date of last issue: 2023/04/04  
Date of first issue: 2016/05/02

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**1. PRODUCT AND COMPANY IDENTIFICATION**

Chemical product name : Alvimopan Formulation

**Supplier's company name, address and phone number**

Company name of supplier : MSD

Address : Kumagaya, Saitama Prefecture , Xicheng 810 MSD Co., Ltd.  
Menuma factory

Telephone : 048-588-8411

E-mail address : EHSDATASTEWARD@msd.com

Emergency telephone number : +1-908-423-6000

**Recommended use of the chemical and restrictions on use**

Recommended use : Pharmaceutical

Restrictions on use : Not applicable

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**2. HAZARDS IDENTIFICATION****GHS classification of chemical product**

Not a hazardous substance or mixture according to the Globally Harmonised System (GHS).

**GHS label elements**

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required

**Other hazards which do not result in classification**

Important symptoms and outlines of the emergency assumed : Dust contact with the eyes can lead to mechanical irritation.  
Contact with dust can cause mechanical irritation or drying of the skin.  
May form explosive dust-air mixture during processing, handling or other means.

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**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Substance / Mixture : Mixture

**Components**

Chemical name	CAS-No.	Concentration (% w/w)	ENCS No.
Alvimopan	170098-38-1	>= 1 - < 10	

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**4. FIRST AID MEASURES**

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.  
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.  
Get medical attention if symptoms occur.
- In case of skin contact : Wash with water and soap.  
Get medical attention if symptoms occur.
- In case of eye contact : If in eyes, rinse well with water.  
Get medical attention if irritation develops and persists.
- If swallowed : If swallowed, DO NOT induce vomiting.  
Get medical attention if symptoms occur.  
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : Contact with dust can cause mechanical irritation or drying of the skin.  
Dust contact with the eyes can lead to mechanical irritation.
- Protection of first-aiders : No special precautions are necessary for first aid responders.
- Notes to physician : Treat symptomatically and supportively.
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**5. FIREFIGHTING MEASURES**

- Suitable extinguishing media : Water spray  
Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)  
Dry chemical
- Unsuitable extinguishing media : None known.
- Specific hazards during fire-fighting : Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.  
Exposure to combustion products may be a hazard to health.
- Hazardous combustion products : Carbon oxides
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.  
Use water spray to cool unopened containers.  
Remove undamaged containers from fire area if it is safe to do so.  
Evacuate area.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.  
Use personal protective equipment.
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**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions, protective equipment and emergency measures : Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

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gency procedures

- Environmental precautions : Avoid release to the environment.  
Prevent further leakage or spillage if safe to do so.  
Retain and dispose of contaminated wash water.  
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Sweep up or vacuum up spillage and collect in suitable container for disposal.  
Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).  
Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.  
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.  
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

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## 7. HANDLING AND STORAGE

### Handling

- Technical measures : Static electricity may accumulate and ignite suspended dust causing an explosion.  
Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.
- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Do not breathe dust.  
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment  
Minimize dust generation and accumulation.  
Keep container closed when not in use.  
Keep away from heat and sources of ignition.  
Take precautionary measures against static discharges.  
Take care to prevent spills, waste and minimize release to the environment.
- Avoidance of contact : Oxidizing agents
- Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.  
When using do not eat, drink or smoke.  
Wash contaminated clothing before re-use.

### Storage

- Conditions for safe storage : Keep in properly labelled containers.  
Store in accordance with the particular national regulations.
- Materials to avoid : Do not store with the following product types:

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Strong oxidizing agents

Packaging material : Unsuitable material: None known.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### Threshold limit value and permissible exposure limits for each component in the work environment

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Reference concentration / Permissible concentration	Basis
Alvimopan	170098-38-1	TWA	10 µg/m <sup>3</sup>	Internal
		Wipe limit	100 µg/100 cm <sup>2</sup>	Internal

**Engineering measures** : Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations. Apply measures to prevent dust explosions. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

### Personal protective equipment

Respiratory protection : If adequate local exhaust ventilation is not available or exposure assessment demonstrates exposures outside the recommended guidelines, use respiratory protection.

Filter type : Particulates type  
 Hand protection

Material : Chemical-resistant gloves

Remarks : For prolonged or repeated contact use protective gloves. Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:  
 Safety goggles

Skin and body protection : Skin should be washed after contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : powder

Colour : No data available

Odour : No data available

Odour Threshold : No data available

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Melting point/freezing point : No data available

Boiling point, initial boiling point and boiling range : No data available

Flammability (solid, gas) : May form explosive dust-air mixture during processing, handling or other means.

Flammability (liquids) : No data available

Lower explosion limit and upper explosion limit / flammability limit

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : Not applicable

Decomposition temperature : No data available

pH : No data available

Evaporation rate : No data available

Auto-ignition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : No data available

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : No data available

Density and / or relative density

Density : No data available

Relative vapour density : No data available

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Molecular weight : No data available

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Particle characteristics  
 Particle size : No data available

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### 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.  
 Chemical stability : Stable under normal conditions.  
 Possibility of hazardous reactions : May form explosive dust-air mixture during processing, handling or other means.  
 Can react with strong oxidizing agents.

Conditions to avoid : Heat, flames and sparks.  
 Avoid dust formation.

Incompatible materials : Oxidizing agents  
 Hazardous decomposition products : No hazardous decomposition products are known.

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### 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation  
 Skin contact  
 Ingestion  
 Eye contact

#### Acute toxicity

Not classified based on available information.

#### Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg  
 Method: Calculation method

#### Components:

##### Alvimopan:

Acute oral toxicity	:	LD50 (Rat): > 500 mg/kg
		LD50 (Mouse): > 4,000 mg/kg
Acute dermal toxicity	:	LD50 (Mouse): > 2,000 mg/kg
Acute toxicity (other routes of administration)	:	LD50 (Rat): > 20 mg/kg Application Route: Intravenous Remarks: No significant adverse effects were reported

#### Skin corrosion/irritation

Not classified based on available information.

#### Components:

##### Alvimopan:

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Species : Rabbit  
Result : Mild skin irritation

**Serious eye damage/eye irritation**

Not classified based on available information.

**Components:****Alvimopan:**

Species : Rabbit  
Result : Mild eye irritation

**Respiratory or skin sensitisation****Skin sensitisation**

Not classified based on available information.

**Respiratory sensitisation**

Not classified based on available information.

**Components:****Alvimopan:**

Test Type : Maximisation Test  
Exposure routes : Dermal  
Result : negative

**Germ cell mutagenicity**

Not classified based on available information.

**Components:****Alvimopan:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)  
Result: negative  
  
Test Type: Chromosome aberration test in vitro  
Result: negative  
  
Test Type: In vitro mammalian cell gene mutation test  
Test system: mouse lymphoma cells  
Result: negative  
  
Genotoxicity in vivo : Test Type: Mutagenicity (in vivo mammalian bone-marrow  
cytogenetic test, chromosomal analysis)  
Species: Mouse  
Application Route: Oral  
Result: negative

**Carcinogenicity**

Not classified based on available information.

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**Components:****Alvimopan:**

Species	:	Rat
Application Route	:	Oral
Exposure time	:	2 Years
NOAEL	:	500 mg/kg body weight
Result	:	negative

Species	:	Mouse
Application Route	:	Oral
Exposure time	:	2 Years
LOAEL	:	4,000 mg/kg body weight
Result	:	positive
Target Organs	:	Bone, Skin
Remarks	:	Benign and malignant tumor(s) Adverse effects were observed in females only. There is no evidence that these findings are relevant to humans.

**Reproductive toxicity**

Not classified based on available information.

**Components:****Alvimopan:**

Effects on fertility	:	Test Type: Fertility/early embryonic development Species: Rat Application Route: Intravenous injection Fertility: NOAEL: 5 mg/kg body weight Result: No effects on fertility
	:	Test Type: Fertility/early embryonic development Species: Rat Application Route: Oral Fertility: NOAEL: 200 mg/kg body weight Result: No effects on fertility
	:	Test Type: Fertility/early embryonic development Species: Rabbit Application Route: Intravenous Fertility: NOAEL: 15 mg/kg body weight Result: No effects on fertility
Effects on foetal development	:	Test Type: Embryo-foetal development Species: Rat Application Route: Oral Developmental Toxicity: NOAEL: 100 mg/kg body weight
	:	Test Type: Embryo-foetal development Species: Rat Application Route: Oral



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Developmental Toxicity: LOAEL: 200 mg/kg body weight  
Result: Embryo-foetal toxicity

Test Type: Embryo-foetal development  
Species: Rat  
Application Route: Intravenous injection  
Developmental Toxicity: NOAEL: 10 mg/kg body weight  
Result: No significant adverse effects were reported

Test Type: Embryo-foetal development  
Species: Rabbit  
Application Route: Intravenous injection  
Developmental Toxicity: NOAEL: 15 mg/kg body weight  
Result: No significant adverse effects were reported

### STOT - single exposure

Not classified based on available information.

### STOT - repeated exposure

Not classified based on available information.

### Repeated dose toxicity

#### Components:

#### Alvimopan:

Species	: Mouse
NOAEL	: 1000 mg/kg
Application Route	: Oral
Exposure time	: 13 Weeks
Remarks	: No significant adverse effects were reported

Species	: Dog
NOAEL	: 1000 mg/kg
Application Route	: Oral
Exposure time	: 39 Weeks
Remarks	: No significant adverse effects were reported

Species	: Rat
NOAEL	: 500 mg/kg
Application Route	: Oral
Exposure time	: 1 yr
Remarks	: No significant adverse effects were reported

Species	: Dog
NOAEL	: 2 mg/kg
Application Route	: Intravenous
Exposure time	: 1 Months
Remarks	: No significant adverse effects were reported

### Aspiration toxicity

Not classified based on available information.

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**Experience with human exposure****Components:****Alvimopan:**

|| Ingestion : Symptoms: stomach discomfort, Gastrointestinal disturbance, Nausea, Vomiting, Abdominal pain

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**12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:****Alvimopan:**

|| Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): > 17 mg/l  
Exposure time: 96 h  
Method: OECD Test Guideline 203  
Remarks: No toxicity at the limit of solubility

|| Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 17 mg/l  
Exposure time: 48 h  
Method: OECD Test Guideline 202  
Remarks: No toxicity at the limit of solubility

|| Toxicity to algae/aquatic plants : EC50 (Scenedesmus subspicatus): > 17 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201  
Remarks: No toxicity at the limit of solubility

|| NOEC (Scenedesmus subspicatus): 17 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201  
Remarks: No toxicity at the limit of solubility

|| Toxicity to microorganisms : EC50: > 920 mg/l  
Exposure time: 3 h  
Test Type: Respiration inhibition  
Method: OECD Test Guideline 209

|| NOEC: 920 mg/l  
Exposure time: 3 h  
Test Type: Respiration inhibition  
Method: OECD Test Guideline 209

**Persistence and degradability****Components:****Alvimopan:**

|| Biodegradability : Result: Not readily biodegradable.

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Biodegradation: 4 %  
Exposure time: 28 d

**Bioaccumulative potential****Components:****Alvimopan:**

Partition coefficient: n-octanol/water : log Pow: 0.52

**Mobility in soil**

No data available

**Hazardous to the ozone layer**

Not applicable

**Other adverse effects**

No data available

**13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Dispose of in accordance with local regulations.  
Do not dispose of waste into sewer.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.  
If not otherwise specified: Dispose of as unused product.

**14. TRANSPORT INFORMATION****International Regulations****UNRTDG**

UN number : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable

**IATA-DGR**

UN/ID No. : Not applicable  
Proper shipping name : Not applicable  
Class : Not applicable  
Subsidiary risk : Not applicable  
Packing group : Not applicable  
Labels : Not applicable  
Packing instruction (cargo aircraft) : Not applicable  
Packing instruction (passenger aircraft) : Not applicable

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**IMDG-Code**

UN number	:	Not applicable
Proper shipping name	:	Not applicable
Class	:	Not applicable
Subsidiary risk	:	Not applicable
Packing group	:	Not applicable
Labels	:	Not applicable
EmS Code	:	Not applicable
Marine pollutant	:	Not applicable

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations**

Refer to section 15 for specific national regulation.

**Special precautions for user**

Not applicable

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**15. REGULATORY INFORMATION****Related Regulations****Fire Service Law**

Not applicable to dangerous materials / designated flammables.

**Chemical Substance Control Law**

Not applicable for Specified Chemical Substance, Monitoring Chemical Substance and Priority Assessment Chemical Substance.

**Industrial Safety and Health Law****Harmful Substances Prohibited from Manufacture**

Not applicable

**Harmful Substances Required Permission for Manufacture**

Not applicable

**Substances Prevented From Impairment of Health**

Not applicable

**Circular concerning Information on Chemicals having Mutagenicity - Annex 2: Information on Existing Chemicals having Mutagenicity**

Not applicable

**Circular concerning Information on Chemicals having Mutagenicity - Annex 1: Information on Notified Substances having Mutagenicity**

Not applicable

**Substances Subject to be Notified Names**

Not applicable

**Substances Subject to be Indicated Names**

Not applicable

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**Ordinance on Prevention of Hazards Due to Specified Chemical Substances**

Not applicable

**Ordinance on Prevention of Lead Poisoning**

Not applicable

**Ordinance on Prevention of Tetraalkyl Lead Poisoning**

Not applicable

**Ordinance on Prevention of Organic Solvent Poisoning**

Not applicable

**Enforcement Order of the Industrial Safety and Health Law - Attached table 1 (Dangerous Substances)**

Not applicable

**Poisonous and Deleterious Substances Control Law**

Not applicable

**Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof****||** Not applicable**High Pressure Gas Safety Act**

Not applicable

**Explosive Control Law**

Not applicable

**Vessel Safety Law**

Not regulated as a dangerous good

**Aviation Law**

Not regulated as a dangerous good

**Marine Pollution and Sea Disaster Prevention etc Law**

Bulk transportation : Not classified as noxious liquid substance

Pack transportation : Not classified as marine pollutant

**Narcotics and Psychotropics Control Act**

Narcotic or Psychotropic Raw Material (Export / Import Permission)

Not applicable

Specific Narcotic or Psychotropic Raw Material (Export / Import permission)

Not applicable

**Waste Disposal and Public Cleansing Law**

Industrial waste

**The components of this product are reported in the following inventories:**

AICS : not determined

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DSL : not determined

IECSC : not determined

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**16. OTHER INFORMATION****Further information**Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Date format : yyyy/mm/dd

**Full text of other abbreviations**

AIIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

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